

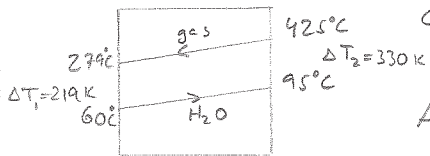
(VVX) 5. 12 kg/s H_2O . $60^\circ \rightarrow 95^\circ$, $c_{p,v} = 4,18 \text{ kJ/kg} \cdot K$
 12 kg/s gaser, 425° , $c_{p,g} = 1 \text{ kJ/kg} \cdot K$ $U = 68 \text{ W/m}^2 \cdot K$

a) Bestäm rökgastemperaturen ut.

$$\dot{Q}_{\text{upptaget}} = \dot{m}_v \cdot c_{p,v} \cdot \Delta T_v = 12 \cdot 4,18 \cdot 10^3 \cdot (95 - 60) = 1,76 \cdot 10^6 \text{ J/s} = \dot{Q}_{\text{upptaget}}$$

$$\dot{m}_g \cdot c_{p,g} \cdot (T_{in,g} - T_{ut,g}) = \dot{Q}_{\text{upptaget}} \Rightarrow T_{ut,g} = T_{in,g} - \frac{\dot{Q}_{\text{upptaget}}}{\dot{m}_g \cdot c_{p,g}} = 279^\circ C$$

b)



$$\dot{Q}_{\text{överfört}} = U A \cdot \Delta T_{lm}$$

$$A = \frac{\dot{Q}_{\text{överfört}}}{U \cdot \Delta T_{lm}} = \frac{1,76 \cdot 10^6}{68 \cdot \left(\frac{330 - 219}{\ln \frac{330}{219}} \right)} = 95,4 \text{ m}^2$$

(VVX) 6 Luftförvärmare från VVX2, $U = 15 \text{ W/m}^2 \cdot K$

$\dot{V}_{\text{luft}} = 5000 \text{ Nm}^3/\text{h}$, $\dot{V}_{\text{gas}} = 6000 \text{ Nm}^3/\text{h}$. Motsström

Luft, $50^\circ C \rightarrow ?$

Gas, $200^\circ C \rightarrow ?$

$$c_{p,\text{luft}} = 1,31 \cdot 10^3 \text{ J/Nm}^3 \cdot K$$

$$c_{p,\text{gas}} = 1,36 \cdot 10^3 \text{ J/Nm}^3 \cdot K$$

$$A_{\text{motsström}} = 267 \text{ m}^2$$

$$C_{\text{min}} = \dot{V}_l \cdot c_{p,l} = 1819 \text{ J/s} \cdot K \quad C_{\text{max}} = \dot{V}_g \cdot c_{p,g} = 2267 \text{ J/s} \cdot K$$

$$NTU = \frac{UA}{C_{\text{min}}} = \frac{267 \cdot 15}{1819} = 2,20 \quad \left[\frac{W}{K} \cdot \frac{J \cdot K}{J} \right]$$

$$\frac{C_{\text{min}}}{C_{\text{max}}} = 0,80 \Rightarrow \epsilon = 0,73$$

$$\dot{Q} = \epsilon \cdot C_{\text{min}} (T_{g,in} - T_{l,in}) = 0,73 \cdot 1819 (200 - 50) = 199,2 \cdot 10^3 \text{ J/s}$$

$$\text{Luft } \dot{Q} = \dot{V}_l \cdot c_{p,l} \cdot (T_{l,ut} - T_{l,in}) \Rightarrow T_{l,ut} = T_{l,in} + \frac{\dot{Q}}{\dot{V}_l \cdot c_{p,l}} = 159,5^\circ C$$

$$\text{Gas } \dot{Q} = \dot{V}_g \cdot c_{p,g} \cdot (T_{g,in} - T_{g,ut}) \Rightarrow T_{g,ut} = T_{g,in} - \frac{\dot{Q}}{\dot{V}_g \cdot c_{p,g}} = 112,1^\circ C$$

Svar: Luft: $T_{ut} = 159,5^\circ C$

Gas: $T_{ut} = 112,1^\circ C$

(VVX) 8 Oljeflödet $0,2 \text{ kg/s}$ kyls från $T_{o,in} = 70^\circ\text{C}$ till $T_{o,out} = 40^\circ\text{C}$ av

vattenflödet \dot{m}_v som värms från $T_{v,in} = 15^\circ\text{C}$ till $T_{v,out} = 35^\circ\text{C}$.

Bestäm totalt värmeutbyte, och hur stor del av värmeutbytet som sker i första halvan av medströms värmeväxlaren, $c_{p,o} = 2,2 \text{ kJ/kg}\cdot\text{K}$,
 $c_{p,v} = 4,18 \text{ kJ/kg}\cdot\text{K}$.

$$\text{Totalt värmeutbyte: } \dot{q} = \dot{m}_o \cdot c_{p,o} \cdot (T_{o,in} - T_{o,out}) = \underline{13,2 \text{ kW}}$$

$$\text{Bestäm vattenflöde: } \dot{q} = \dot{m}_v \cdot c_{p,v} \cdot (T_{v,out} - T_{v,in}) \Rightarrow \dot{m}_v = 0,16 \text{ kg/s}$$

$$\Delta T_{lm} = \frac{(70-15) - (40-35)}{\ln \frac{(70-15)}{(40-35)}} = 20,85 \text{ K}$$

$$\dot{q} = UA \Delta T_{lm} \Rightarrow U \cdot A = \frac{\dot{q}}{\Delta T_{lm}} = 633 \text{ W/K} \quad \text{Bestäm } \epsilon.$$

$$C_o = \dot{m}_o \cdot c_{p,o} = 0,2 \cdot 2,2 \cdot 10^3 = 440 \text{ J/s}\cdot\text{K} = C_{min}$$

$$C_v = \dot{m}_v \cdot c_{p,v} = 0,16 \cdot 4,18 \cdot 10^3 = 669 \text{ J/s}\cdot\text{K} = C_{max}$$

$$\dot{q} = \epsilon \cdot C_{min} (T_{o,in} - T_{v,in}) \Rightarrow \epsilon = \frac{\dot{q}}{C_{min} (T_{o,in} - T_{v,in})} = 0,55$$

$$\text{För medström gäller: } \epsilon = \frac{1 - \exp(-NTU (1 + \frac{C_{min}}{C_{max}}))}{1 + \frac{C_{min}}{C_{max}}} \Rightarrow NTU = 1,439$$

$$NTU = \frac{UA}{C_{min}} \Rightarrow A = \frac{NTU \cdot C_{min}}{U}$$

Halvera Areal \Rightarrow Halvera NTU \cdot $NTU_{1/2} = 0,72$.

$$\Rightarrow \epsilon_{1/2} = \frac{1 - \exp(-NTU_{1/2} (1 + \frac{C_{min}}{C_{max}}))}{1 + \frac{C_{min}}{C_{max}}} = 0,419$$

$$\dot{q}_{Hel} = \epsilon \cdot C_{min} (T_{o,in} - T_{v,in})$$

$$\dot{q}_{Halv} = \epsilon_{1/2} \cdot C_{min} (T_{o,in} - T_{v,in})$$

$$\Rightarrow \text{Andel i 1:a halvan} = \frac{\dot{q}_{Halv}}{\dot{q}_{Hel}} = \frac{\epsilon_{1/2}}{\epsilon} = 0,768.$$

(VVX) 9 Luft: $T_{in,luft} = 95^\circ\text{C}$, $T_{ut,luft} = 50^\circ\text{C}$ H_2O : $T_{in,v} = 30^\circ\text{C}$, $T_{ut,v} = 50^\circ\text{C}$

$$q = 27,8 \text{ kW} = q_{avgivet} = q_{upptaget} = \dot{m}_v \cdot c_{p,v} \cdot (T_{v,ut} - T_{v,in})$$

a) Motström, $U = 170 \text{ W/m}^2\cdot\text{K}$

$$C_v = \dot{m}_v \cdot c_{p,v} = \frac{q}{T_{v,ut} - T_{v,in}} = \frac{27800}{20} = 1390 \text{ J/s}\cdot\text{K} = C_{max}$$

$$C_l = \dot{m}_l \cdot c_{p,l} = \frac{q}{T_{l,in} - T_{l,ut}} = \frac{27800}{45} = 618 \text{ J/s}\cdot\text{K} = C_{min}$$

Diagram, motström
 $\Rightarrow NTU = 1,45$

$$q = \epsilon \cdot C_{min} (T_{l,in} - T_{v,in}) \Rightarrow \epsilon = \frac{q}{C_{min}(T_{l,in} - T_{v,in})} = 0,69$$

$$NTU = \frac{UA}{C_{min}} \Rightarrow A = \frac{NTU \cdot C_{min}}{U} = \frac{1,45 \cdot 618}{170} = \boxed{5,27 \text{ m}^2}$$

b) Korsström, vattnet blandas, $U = 230 \text{ W/m}^2\cdot\text{K}$

22.13(b) $\frac{C_{mixed}}{C_{unmixed}} = \frac{1390}{618} = 2,25$, $\epsilon = 0,69 \Rightarrow NTU = 1,75$

$$A = \frac{NTU \cdot C_{min}}{U} = \frac{1,75 \cdot 618}{230} = \boxed{4,7 \text{ m}^2}$$

c) Korsström, båda oblandade, $U = 285 \text{ W/m}^2\cdot\text{K}$

22.13(a), $\frac{C_{min}}{C_{max}} = 0,44$, $\epsilon = 0,69 \Rightarrow NTU = 1,55$

$$A = \frac{NTU \cdot C_{min}}{U} = \frac{1,55 \cdot 618}{285} = \boxed{3,4 \text{ m}^2} - \text{Minst}$$

(VVX) 10 Vattnen, $\dot{m}_t = 3,8 \text{ kg/s}$ värms från $T_{t,in} = 38^\circ\text{C}$ till $T_{t,ut} = 55^\circ\text{C}$.

Vattnen, $\dot{m}_s = 1,9 \text{ kg/s}$, $T_{s,in} = 94^\circ\text{C}$. $U = 1420 \text{ W/m}^2\cdot\text{K}$.

Tuberna har $d_i = 1,905 \text{ cm}$, $\bar{v} = 0,366 \text{ m/s}$.

$$q = \dot{m}_t \cdot c_{p,t} \cdot (T_{t,ut} - T_{t,in}) = 3,8 \cdot 4,18 \cdot 10^3 \cdot (55 - 38) = 270028 \text{ J/s}$$

$$q = \dot{m}_s \cdot c_{p,s} \cdot (T_{s,in} - T_{s,ut}) \Rightarrow T_{s,ut} = T_{s,in} - \frac{q}{\dot{m}_s \cdot c_{p,s}} = 61^\circ\text{C}$$

$$V_T = \frac{\dot{V}_T}{A_{TV}} \Rightarrow A_{TV} = \frac{\dot{V}_T}{V_T} = \frac{\dot{m}_T}{\rho_T \cdot V_T} = \frac{3,8}{989 \cdot 0,366} = 0,010492 \text{ m}^2 - \text{Total Tv-area,}$$

$$A_{tub} = \frac{\pi \cdot d_i^2}{4} = 2,85 \cdot 10^{-4} \text{ m}^2 \quad \text{Antal tuber} = \frac{A_{TV}}{A_{tub}} = 36,8 \approx \underline{37 \text{ st}}$$

$$\epsilon = \frac{q}{C_{min}(T_{s,in} - T_{t,in})} = \frac{270028}{1,9 \cdot 4,19 \cdot 10^3 \cdot (94 - 38)} = 0,61$$

$$\frac{C_{min}}{C_{max}} = \frac{\dot{m}_s \cdot c_{p,s}}{\dot{m}_t \cdot c_{p,t}} = \frac{1,9 \cdot 4,19}{3,8 \cdot 4,18} = 0,50$$

Shell-and-tube 22.12 c/

$$\Rightarrow NTU = 1,30$$



$$A = \frac{NTU \cdot C_{min}}{U} = \frac{1,30 \cdot \dot{m}_s \cdot c_{p,s}}{1420} = 7,27 \text{ m}^2. \quad \text{Sätt antal passager} = x = 2, 4, 6$$

$$A = n \cdot x \cdot \underbrace{d_i \cdot \pi \cdot L}_{A_{tub}} \quad \text{För } x=2: \quad L = \frac{A}{n \cdot x \cdot d_i \cdot \pi} = \frac{7,27}{37 \cdot 2 \cdot 0,01905 \cdot \pi} = 1,64 \text{ m} < L_{max} = 2,44 \text{ m}$$

Svar: 37st tuber, 2 tubpassager, Längd: 1,64m

(VUX) 12. Lamellvärmeväxlare, - Tvärströmsapparat utan ombländning.

$$U = 30 \text{ W/m}^2 \cdot \text{K}, (T_{H2} - T_{C1}), t_{drift} = 80\,000, \dot{V}_{luft} = 4500 \text{ m}^3/\text{h}$$

$$\frac{dE}{d\left(\frac{UA}{C_{min}}\right)} = \frac{K_A}{U(T_{H2} - T_{C1}) \cdot t_{drift} \cdot \beta} = \left\{ \begin{array}{l} K_A = 30 \text{ SEK/m}^2 \cdot \text{år} \\ \beta = 0,15 \text{ SEK/kWh} \end{array} \right\} = \underline{0,0833}$$

$$\text{Figur 12, B(a) Lutning } 0,08 \Rightarrow NTU = 2,4 = \frac{UA}{C_{min}}$$

$$A = \frac{NTU \cdot C_{min}}{U} = \frac{NTU \cdot C_p \cdot \dot{m}}{U} = \frac{NTU \cdot C_p \cdot \rho \cdot \dot{V}}{U} = \left\{ \begin{array}{l} \rho = 1,1769 \text{ kg/m}^3 \\ C_p = 1,0063 \text{ kJ/kg} \end{array} \right\} =$$

$$= \frac{2,4 \cdot 1,0063 \cdot 10^3 \cdot 1,1769 \cdot 4500}{30 \cdot 3600} = 118 \text{ m}^2$$

(Pump) 3 Pumpa 600 l/min, $d = 0,08 \text{ m}$, $h = 12 \text{ m}$, $L = 200 \text{ m}$ 4 ventiler ($\sum \xi = 5$), 5 slussventiler ($\sum \xi = 0,2$), 1 backventil ($\sum \xi = 5$), 4 krökar ($\sum \xi = 0,3$)

$$\text{Inlopp/utlopp } (\sum \xi = 0,5; 1,0), \quad c = \frac{\dot{V}}{A_{tv}} = 1,99 \text{ m/s}$$

$$\Delta P = \cancel{P_2 - P_1} + (h_2 - h_1) \rho g + \frac{c_2^2 - c_1^2}{2} \rho + \Delta P_{f1,2} = (h_2 - h_1) \rho g + \left(\lambda \frac{L}{d} + \sum \xi \right) \frac{c^2}{2} \rho$$

$$= 12 \cdot 1000 \cdot 9,82 + \left(0,025 \cdot \frac{200}{0,08} + (4,5 + 5 \cdot 0,2 + 5 + 4 \cdot 0,3 + 0,5 + 1,0) \right) \cdot \frac{c^2}{2} \cdot 1000 =$$

$$= 298\,318 \text{ Pa}$$

$$\text{Uppföringshöjd } H_{pump} = \frac{\Delta P_{pump}}{\rho g} = \frac{298\,318}{1000 \cdot 9,82} = 30,4 \text{ m}$$

$$P = \frac{\rho g \dot{V} H}{\eta} = \frac{\dot{V} \cdot \Delta P}{\eta} = \frac{0,01 \cdot 298\,318}{0,6} = 4972 \text{ W}$$

(Pump) 5

$$\Delta P = \cancel{P_2 - P_1} + (h_2 - h_1) \rho g + \frac{c_2^2 - c_1^2}{2} \rho + \left(\lambda \cdot \frac{L}{d} + \sum \xi \right) \frac{c^2}{2} \rho =$$

$$= (40) \rho g + \left(\lambda \cdot \frac{L}{d} + (8 \cdot 0,15 + 4 \cdot 2 + 1,5 + 1) \right) \cdot \frac{c^2}{2} \rho$$

$$\blacktriangleright \text{Rent: } \Delta P = 40 \rho g + \left(0,025 \cdot \frac{4000}{0,5} + 11,7 \right) \cdot \frac{1,0^2}{2} \cdot \rho = 498\,650 \text{ Pa}$$

$$\dot{V} = c \cdot \pi d^2 \cdot 0,25 = 0,19 \text{ m}^3/\text{s}$$

$$P_{nyttig} = \dot{V} \Delta P = 97,9 \text{ kW}$$

$$\blacktriangleright \text{Smutrigt! } \Delta P = 40 \rho g + \left(0,035 \cdot \frac{4000}{0,5} + 11,7 \right) \cdot \frac{1,25^2}{2} \cdot \rho = 620\,697 \text{ Pa}$$

$$\dot{V} = 0,24 \text{ m}^3/\text{s}$$

$$P_{nyttig} = \dot{V} \cdot \Delta P = 152,3 \text{ kW}$$

$$\text{Effektbehovet ökar med } (152,3 - 97,9) = \underline{54,4 \text{ kW}}$$

$$(Pump) \quad \Delta p = p_2 - p_1 + \rho g (h_2 - h_1) + \frac{c_2^2 - c_1^2}{2} \rho + \Delta p_{f,1,2}$$

$$\Delta p_{f,1,2} = \left(\lambda \frac{l}{D} + \sum_i \zeta_i \right) \frac{c^2}{2} \rho$$

$$H = H_{stat} + \Delta h_f, \quad H_{stat} = 9 + 10 = 19 \text{ mvp}, \quad \Delta h_f = \frac{\Delta p_f}{\rho g} = \frac{(0,02 \cdot \frac{300}{0,3} + 4) \cdot \frac{c^2}{2} \cdot 1000}{\rho g} =$$

$$= \frac{12000 c^2}{\rho g} = \left\{ \dot{V} = c \cdot A = c \cdot \frac{\pi \cdot 0,3^2}{4} \Rightarrow c = \frac{4 \dot{V}}{\pi \cdot 0,3^2} \right\} = \frac{2401687 \dot{V}^2}{\rho g} =$$

$$= 244,6 \dot{V}^2$$

$$\Rightarrow H = 19 + 244,6 \dot{V}^2, \quad \text{Skärning i } \eta = 0,85, \quad \dot{V} = 0,2$$

$$P = \frac{\Delta p \cdot \dot{V}}{\eta} = \frac{\rho g H \cdot \dot{V}}{\eta} = \frac{1000 \cdot 9,82 \cdot 28 \cdot 0,2}{0,85} = 64,7 \text{ kW}$$